







3-1/2" API Reg Pin Tubeless (Bit without Blow Tube) Top Sub With Back Reaming Buttons Heavy Duty Diameter

Recommended Bit Diameter 165 - 178mm [6.5" - 7.0"]



ROK 65T-360T-001

TUBELESS DESIGN (UTILIZES BIT WITHOUT BLOW TUBE / FOOT VALVE)

Features:

- Ultra High Performance Design
- Tubeless (utilizes Bit without Blow Tube / Foot Valve), eliminating breakage of plastic parts
- Operates With Standard IR 360 Shank Design Without Blow Tube / Foot Valve
- High Efficiency Against Large Volumes of Water
- Integrated SonicFlow Technology
- Patented Innovations
- Superior Penetration Rates
- Reduced Number of Components
- Easy Assembly / Maintenance
- Advanced Materials / Heat-Treatment
- Extended Service Life

Applications:

- Mining / Blast Hole
- Construction / Quarry
- Water-Well
- Geothermal

Standard IR 360 Bit shank without Blow Tube / Foot Valve

Rockmore's ROK 65T DTH hammer utilizes a bit without a plastic blow tube / foot valve. The corresponding 360T bit shank operates with no blow tube / foot valve. To operate the hammer with a standard IR 360 bit shank, simply remove the blow tube / foot valve.

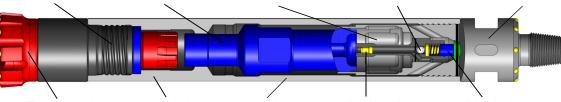
SonicFlow Technology greatly improves the air flow characteristics within the ROK hammer and ensures that the high pressure air paths are optimized to deliver greater energy to the piston. This

achieved by incorporating scientific air flow concepts in the design of the hammer and its various components such as the Top Sub, Piston, and Wear Sleeve. This technology results in more impact energy to the bit and produces higher penetration rates better and overall hammer performance.



Innovative Design Features

industry proven reliable double-lead threads solid high strength piston with nitrided surface patented SonicFlow air channels user-friendly pin assembly for air guide and check valve patented integrated Top Sub assembly with back reaming buttons



360T tubeless shank (standard IR 360 shank without blow tube), 8 spline design integrated guide sleeve for increased safety

wear resistant wear sleeve adjustable choke system

reliable check valve system

ROCKMORE International. Inc. 10065 S.W. Commerce Circle; Wilsonville, OR 97070, USA Tel: +1-503-682-1001; Fax: +1-503-682-1002; info@rockmore-intl.com

ROCKMORE International GmbH Collini - Strasse 2; A-8750 Judenburg - Austria Tel: +43 3572 86 300-0; Fax: +43 3572 84 179; austria@rockmore-intl.at

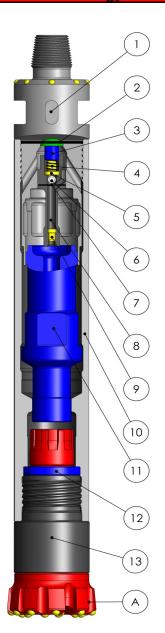






Integrated SonicFlow Technology

ROK 65T-360T-001



Parts List			
Item	Part Number	Description	
	ROK 65T-360T-001	DTH Hammer, 65T, 360T, 3-1/2" API Reg Pin, Tubeless	
		(Bit without Blow Tube / Foot Valve)	
1	650TS-001	Top Sub, 3-1/2" API Reg Pin with Back Reaming Buttons	
2	R2-349	O-Ring, 4.475" X 0.210"	
3	CV-002	Check Valve, Rubber	
4	SP-001	Spring	
5	SR-002	Spring Rest	
6	PN-001	Pin, 0.625" Dia, 4.5" L	
7	R2-135	O-Ring, 1.925" X 0.103"	
8	AG-001	Air Guide	
9	CH-005	Choke, Nylon	
10	650TWS-001	Wear Sleeve	
11	PT-017	Piston	
12	BR-018	Bit Retainer Ring	
13	650DS-005	Driver Sub	
Α	DTH Bit	360T Tubeless Shank (Standard IR 360 without blow tube)	
	CHSET-002	Choke Set, Nylon, 1 each of CH-006 - 1/16" (2mm),	
		CH-007 - 1/8" (3mm), CH-008 - 3/16" (5mm)	

Operating Parameters				
Air Pressure	Air Consumption			
10.4 Bar [150 PSI]	8.6 m3/min [305 SCFM]			
17.2 Bar [250 PSI]	19.5 m3/min [689 SCFM]			
24.1 Bar [350 PSI]	32.4 m3/min [1145 SCFM]			
Oil consumption at 24.1 Bar (350 PSI):	0.7 l/hr [0.2 gallon/hr]			
Recommended rotation speed:	15 r/min to 60 r/min			
Minimum diameter difference between wear sleeve and bit: 12 mm [0.47"]				

Technical Specifications			
Standard Top Sub	3-1/2" API Reg Pin		
Bit shank type	360T Tubeless Shank (IR 360 without Blow Tube / Foot Valve)		
Recommended bit diameter, mm [in]	165 to 178 [6.5 to 7.0]		
Outside diameter, mm [in]	149 [5.9]		
Wear sleeve discard diameter, mm [in]	129 [5.1]		
Wrench flat size on Top Sub, mm [in]	95 [3.74]		
Length without drill bit, mm [in]	1150 [45.3]		
Weight without drill bit, kg [lbs]	100 [220.6]		

Patented

ROCKMORE International, Inc. 10065 S.W. Commerce Circle Wilsonville, OR 97070, USA Tel: +1-503-682-1001 Fax: +1-503-682-1002 info@rockmore-intl.com ROCKMORE International GmbH Collini - Strasse 2 A-8750 Judenburg - Austria Tel: +43 3572 86 300-0 Fax: +43 3572 84 179 austria@rockmore-intl.at