







IR 360 Bit Shank ubeless (Bit without Blow Tube) op Sub With Back Reaming Button

Recommended Bit Diameter 165 - 178mm [6.5" - 7.0"]



ROK 65T-360T

TUBELESS DESIGN (UTILIZES BIT WITHOUT BLOW TUBE / FOOT VALVE)

Features:

- **Ultra High Performance Design**
- Tubeless (utilizes Bit without Blow Tube / Foot Valve), eliminating breakage of plastic parts
- Operates With Standard IR 360 Shank Design Without Blow Tube / Foot Valve
- **High Efficiency Against Large Volumes of** Water
- **Integrated SonicFlow Technology**
- **Patented Innovations**
- **Superior Penetration Rates**
- **Reduced Number of Components**
- Easy Assembly / Maintenance
- Advanced Materials / Heat-Treatment
- **Extended Service Life**

Applications:

- Mining / Blast Hole
- **Construction / Quarry**
- Water-Well Geothermal

Standard IR 360 Bit shank without **Blow Tube / Foot Valve**

Rockmore's ROK 65T DTH hammer utilizes a bit without a plastic blow tube / foot valve. The corresponding 360T bit shank operates with no blow tube / foot valve. To operate the hammer with a standard IR 360 bit shank, simply remove the blow tube / foot valve.

SonicFlow Technology greatly improves the air flow characteristics within the ROK hammer and ensures that the high pressure air paths are optimized to deliver greater energy to the piston. This

achieved incorporating scientific air flow concepts in the design of the hammer its various components such as the Top Sub, Piston, and Wear Sleeve. This technology results in more impact energy to the bit and produces higher penetration rates better overall hammer performance.



Innovative Design Features

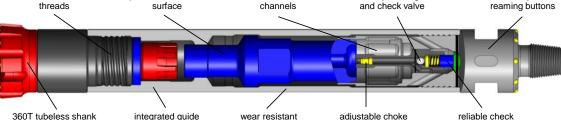
industry proven reliable double-lead

solid high strength piston with nitrided surface

patented SonicFlow air channels

user-friendly pin assembly for air guide and check valve

patented integrated Top Sub assembly with back reaming buttons



360T tubeless shank (standard IR 360 shank without blow tube), 8 spline design

integrated guide sleeve for increased safety

wear sleeve

adjustable choke system

valve system

ROCKMORE International, Inc. 10065 S.W. Commerce Circle; Wilsonville, OR 97070, USA Tel: +1-503-682-1001; Fax: +1-503-682-1002; info@rockmore-intl.com

ROCKMORE International GmbH Collini - Strasse 2; A-8750 Judenburg - Austria Tel: +43 3572 86 300-0; Fax: +43 3572 84 179; austria@rockmore-intl.at

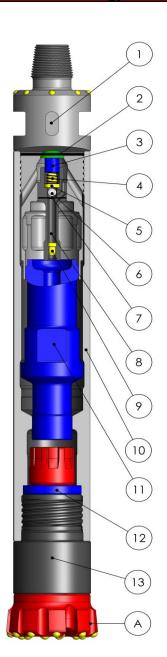






Integrated SonicFlow Technology

ROK 65T-360T



Parts List					
Item	Part Number	Description			
	ROK65T-360T-001	DTH Hammer, 65T, 360T, 3-1/2" API Reg Pin, Tubeless			
		(Bit without Blow Tube / Foot Valve)			
1	650TS-001 *	Top Sub, 3-1/2" API Reg Pin with Back Reaming Buttons			
2	R2-349	O-Ring, 4.475" X 0.210"			
3	CV-002	Check Valve, Rubber			
4	SP-001	Spring			
5	SR-002	Spring Rest			
6	PN-001	Pin, 0.625" Dia, 4.5" L			
7	R2-135	O-Ring, 1.925" X 0.103"			
8	AG-001	Air Guide - includes o-ring and choke			
9	CH-005	Blank Choke, Nylon			
10	650TWS-001	Wear Sleeve			
11	PT-017	Piston			
12	BR-018	Bit Retainer Ring			
13	650DS-005	Driver Sub			
Α	DTH Bit	360T Tubeless Shank (Standard IR 360 without blow tube)			
	CHSET-002	Choke Set, Nylon, 1 each of CH-005 - 0" (0mm), CH-006 - 1/16"			
		(2mm), CH-007 - 1/8" (3mm), CH-008 - 3/16" (5mm)			
* Includes o-ring					

Operating Parameters				
	Air Pressure	Air Consumption	on	
	10.4 Bar [150 PSI]	8.6 m3/min [305 SC	FM]	
	17.2 Bar [250 PSI]	19.5 m3/min [689 S	CFM]	
	24.1 Bar [350 PSI]	32.4 m3/min [1145 s	SCFM]	
Oil consumption:		0.2 l/hr per 3.0 m3/min [1/3 pint/hr per 100 cfm]		
Recommend	led rotation speed:		15 r/min to 60 r/min	
Minimum diameter difference between wear sleeve and bit: 12 mm [0.				

Technical Specifications				
Bit shank type	360T Tubeless Shank (IR 360 without Blow Tube / Foot Valve)			
Recommended bit diameter, mm [in]	165 to 178 [6.5 to 7.0]			
Outside diameter, mm [in]	149 [5.9]			
Wear sleeve discard diameter, mm [in]	130 [5.1]			
Wrench flat size on Top Sub, mm [in]	95 [3.74]			
Effective Length without drill bit, mm [in]	1057 [41.6]			
Weight without drill bit, kg [lbs]	100 [220.6]			

Patented

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