



ROCKMORE
INTERNATIONAL
Rock Drilling Tools



X TUBELESS X

DTH HAMMER

ROK 550T-001

3-1/2" API Reg Pin
Tubeless (Bit without Blow Tube)

Recommended Bit Diameter
140 - 152mm [5.5" - 6.0"]

TUBELESS DESIGN (UTILIZES BIT WITHOUT BLOW TUBE / FOOT VALVE)

Features:

- Ultra High Performance Design
- Tubeless (utilizes Bit without Blow Tube / Foot Valve), eliminating breakage of plastic parts
- Operates With Standard QL5/QL50 Shank Design Without Blow Tube / Foot Valve
- High Efficiency Against Large Volumes of Water
- Integrated SonicFlow Technology
- Patented Innovations
- Superior Penetration Rates
- Reduced Number of Components
- Easy Assembly / Maintenance
- Advanced Materials / Heat-Treatment
- Extended Service Life



Standard QL5/QL50 Bit shank without Blow Tube / Foot Valve

Rockmore's ROK 550T DTH hammer utilizes a bit without a plastic blow tube / foot valve. The corresponding QL5T bit shank operates with no blow tube / foot valve. To operate the hammer with a standard QL5/QL50 bit shank, simply remove the blow tube / foot valve.

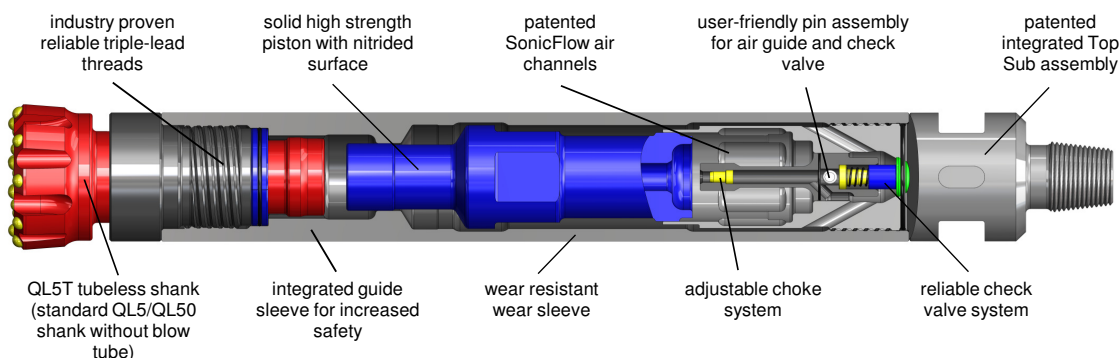
SonicFlow Technology greatly improves the air flow characteristics within the ROK hammer and ensures that the high pressure air paths are optimized to deliver greater energy to the piston. This is achieved by incorporating scientific air flow concepts in the design of the hammer and its various components such as the Top Sub, Piston, and Wear Sleeve. This technology results in more impact energy to the bit and produces higher penetration rates and better overall hammer performance.



Applications:

- Mining / Blast Hole
- Environmental
- Construction / Quarry
- Exploration
- Water-Well
- Geothermal

Innovative Design Features



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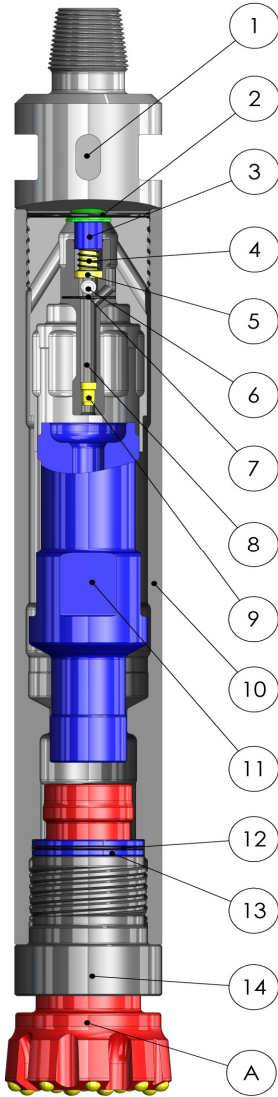


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SONICFLOW

**Integrated SonicFlow
Technology**

ROK 550T-001



Patented

Parts List

Item	Part Number	Description
	ROK 550T-001	DTH Hammer, 550T, QL5T, 3-1/2" API Reg Pin, Tubeless (Bit without Blow Tube / Foot Valve)
1	500TS-011	Top Sub, 3-1/2" API Reg Pin
2	R2-342	O-Ring, 3.600" X 0.210"
3	CV-002	Check Valve, Rubber
4	SP-001	Spring
5	SR-002	Spring Rest
6	PN-003	Pin, 0.625" Dia, 3.5" L
7	R2-135	O-Ring, 1.925" X 0.103"
8	AG-001	Air Guide
9	CH-005	Choke, Nylon
10	500WS-006	Wear Sleeve
11	PT-028	Piston
12	R2-234	O-Ring, 2.984" X 0.139"
13	BR-014	Bit Retainer Ring
14	500DS-005	Driver Sub
A	DTH Bit	QL5T Tubeless Shank (Standard QL5/QL50 without blow tube)
	CHSET-002	Choke Set, Nylon, 1 each of CH-006 - 1/16" (2mm), CH-007 - 1/8" (3mm), CH-008 - 3/16" (5mm)

Operating Parameters

Air Pressure	Air Consumption
10.4 Bar [150 PSI]	7.3 m3/min [259 SCFM]
17.2 Bar [250 PSI]	16.6 m3/min [587 SCFM]
24.1 Bar [350 PSI]	25.2 m3/min [890 SCFM]
Oil consumption at 24.1 Bar (350 PSI):	0.5 l/hr [0.13 gallon/hr]
Recommended rotation speed:	20 r/min to 70 r/min
Minimum diameter difference between wear sleeve and bit:	10 mm [0.39"]

Technical Specifications

Standard Top Sub	3-1/2" API Reg Pin
Bit shank type	QL5T Tubeless Shank (QL5/QL50 without Blow Tube / Foot Valve)
Recommended bit diameter, mm [in]	140 to 152 [5.5 to 6.0]
Outside diameter, mm [in]	125 [4.9]
Wear sleeve discard diameter, mm [in]	109 [4.3]
Wrench flat size on Top Sub, mm [in]	94 [3.7]
Length without drill bit, mm [in]	1045 [41.1]
Weight without drill bit, kg [lbs]	64.9 [143.0]

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