





Technology

air

is

by

various

overall

the

deliver greater energy to the

This

incorporating scientific

air flow concepts in the design of the hammer

components such as

the Top Sub, Piston, and Wear Sleeve. This

technology results in

more impact energy to the bit and produces

higher penetration rates better

hammer performance.

its

characteristics within the hammer and ensures that the high pressure air paths are optimized to

SonicFlow

improves

piston.

and

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achieved

RD-50 Box

DTH HAMMER

ROK 250-004

Recommended Bit Diameter 76 - 89mm [3.0" - 3.5"]

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flow

ROK

Features:

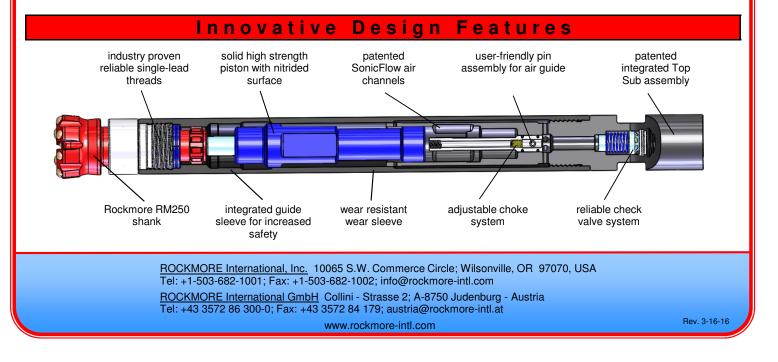
- **High Performance Design**
- Integrated SonicFlow Technology
- **Patented Innovations**
- **Superior Penetration Rates**
- **Reduced Number of Components**
- Easy Assembly / Maintenance
- Advanced Materials / Heat-Treatment
- **Extended Service Life**

Applications:

- Mining / Blast Hole
- **Construction / Quarry**
- **Environmental**

Geothermal

Exploration

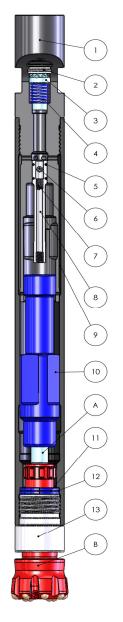






Integrated SonicFlow Technology

ROK 250-004



Parts List				
Item	Part Number	Description		
	ROK 250-004	DTH Hammer, 250, RM250, RD-50 Box		
1	250TS-004	Top Sub, RD-50 Box		
2	CVS-001	Check Valve Seal		
3	CV-006	Check Valve		
4	SP-003	Spring		
5	R2-113	O-Ring, 0.755" X 0.103", quantity of 2		
6	PN-007	Pin, 0.315" Dia, 1.969" L		
7	CH-001	Choke		
8	AG-006	Air Guide		
9	250WS-001	Wear Sleeve		
10	PT-013	Piston		
Α	BTRM250-1021	RM250 Blow Tube		
11	R2-031	O-Ring, 1.739" X 0.070"		
12	BR-009	Bit Retainer Ring		
13	250DS-001	Driver Sub		
В	DTH Bit	RM250 Shank		

Operating Parameters				
	Air Pressure	Air Consumption		
	10.4 Bar [150 PSI]	1.6 m3/min [55 SCFM]		
	17.2 Bar [250 PSI]	4.3 m3/min [151 SCFM]		
	24.1 Bar [350 PSI]	6.7 m3/min [235 SCFM]		
Oil consump	otion at 24.1 Bar (350 PSI):	0.3 l/hr [0.08 gallon/hr]		
Recomment	ded rotation speed:	35 r/min to 95 r/min		
Minimum diameter difference between wear sleeve and bit: 10 mm [0.39"]				

Technical Specifications				
Standard Top Sub	RD-50 Box			
Bit shank type	Rockmore RM250			
Recommended bit diameter, mm [in]	76 to 89 [3.0 to 3.5]			
Outside diameter, mm [in]	66 [2.6]			
Wear sleeve discard diameter, mm [in]	60 [2.4]			
Wrench flat size on Top Sub, mm [in]	47.6 [1.875]			
Length without drill bit, mm [in]	788 [31.0]			
Weight without drill bit, kg [lbs]	13.7 [30.2]			

Patented

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